

5491



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400213-5
Job Sheet 178576



OLS

Part No: RBT400213-5

Job Qty: 16 ea

Part Name: Top Tab



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/1/18

Job Tracking No:

Due Date: 8/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400213 Rev F IPP Rev A 17.11.27 New issue DP Verify DD/IPP Rev B 18.03.08 DWG update Rev.
F DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	8/16/18	8/16/18	0.00	0.00	Start Up Machining		B.A 18-10-17
110	Mori Seiki	16 pcs	8/16/18	8/16/18	0.00	16.00	MORI NV5000-1		B.A 18-10-17
120	QC	16 pcs	8/16/18	8/16/18	0.00	0.00	QC2		B.A 18-10-17
130	QC	16 pcs	8/16/18	8/16/18	0.00	0.00	QC8		B.A 18-10-17
140	QC	16 pcs	8/16/18	8/16/18	0.00	0.00	QC5		B.A 18-10-17
150	Outsource	16 pcs	8/16/18	8/16/18	0.00	0.00	Outsource4		
160	Packaging	16 pcs	8/16/18	8/16/18	0.00	0.00	Packaging2		OCT 26 2018
170	QC	16 pcs	8/16/18	8/16/18	0.00	0.00	QC6		9-88
180	Packaging	16 pcs	8/16/18	8/16/18	0.00	0.00	Packaging3		OCT 30 2018
190	QC21-SA	16 Ea	8/16/18	8/16/18	0.00	0.00	QC21		OCT 30 2018

Part Op 110 - 1-Machine as per folio FB C322 FOLIO REV: _____ DWG REV: _____ Engrave part
Descriptions: number and batch number And T/N number 2-Debur
150 - Issue P/O to ATG : PO 41369 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water
sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X02.000	6061 T6 Bar .500 X 2.00	14.5600 ft (.91 ea)	90-Start up Operation	5033402
M6061T6.375 X 02.000	6061 T6 BAR .375 X 2.000			

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X02.000	15	36	0

Part Specifications

Specifications could not be found.

Plex 8/16/18 8:16 AM dart.logan.david

OCT 25 1900

OCT 25 1900
ST. LOUIS
MO.

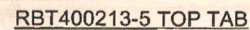
DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE**DART**
AEROSPACE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																			
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				Lead hand / Supervisor Approval Verification																																																																			
				QC / QA Coordinator Approval																																																																			
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NOTES:

- 1) MATERIAL: 6061-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: RED ANODIZE
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

		Hawkebury, Ontario, Canada	
TITLE			
TOP TAB			
PART NO.		REV	
RBT400213-5		F	
TOD NO.		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
RBT400213			
DESIGNED BY: VM 1/21/2017		TOLERANCES:	
DRAWN BY: VM 01/02/2018		XXX ± .005	
CHECKED BY: VM 01/02/2018		XX ± .01	
MFG REVIEW BY: DD 01/30/2018		X ± .1	
APPROVED BY: ML 01/30/2018		SCALE: NTS	
		SHEET 6 OF 7	
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1270 Aberdeen Street
Newcastle, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaerospace.com
www.dartaerospace.com

Container No: S119232

Part: RBT400213-5

Job No: 178576

Revision: F

Inspector: S119232

Exp Date:

Instructions:

Date: 10/17/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041369**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO041369

PO Date: 10/17/18

Due Date:

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Attention: Lalonde, Marc-Andre

Via: Ground

Pynt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RBT18538-3	Right Seat Brace -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	10/26/18	6 pcs	0 pcs	6 pcs	\$6.25/pcs	\$37.50
2		RBT18538-1	Left Seat Brace -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	10/26/18	6 pcs	0 pcs	6 pcs	\$6.25/pcs	\$37.50
3	183547	RBE350A94-5201-20	Cartridge, Dummy, Fuel -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	10/26/18	19 pcs	0 pcs	19 pcs	\$17.00/pcs	\$323.00
4	181426	647.1513	Upper Deflector Issue P/O to ATG : Hard Anodize Color Black / Prime as per Dwg 647.1500 Rev. D	Firmed	-	10/26/18	24 pcs	0 pcs	24 pcs	\$12.45/pcs	\$298.80



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041369**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	184814-A	RBA9930	Rigging Plate, Mixer -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	10/26/18	3 pcs	0 pcs	3 pcs	\$1.00/pcs	\$3.00
6	181414	647.1818	Nose Door Spacer ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed	-	10/26/18	50 pcs	0 pcs	50 pcs	\$1.00/pcs	\$50.00
7	178576	RBT400213-5	Top Tab -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	10/26/18	16 pcs	0 pcs	16 pcs	\$1.00/pcs	\$16.00
Grand Total:											\$765.80

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916351

Date: 26-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 20 ea	Part: RBE350A94-5201-20 Cartridge, Dummy, Fuel Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 23943	Rev: 1A PO: PO041369 Line: 3	
✓ 16 ea	Part: RBT400213-5 Top Tab Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 23947	Rev: F PO: PO041369 Line: 7	DAS 38 9-39
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>26/10/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.

